MC25 METRIC ENGINE STAND #37-9352

Assembly & Use Instructions

Thank you for purchasing this K&L product. Please inpect unit for damages/missing parts pior to use.

1. Connect upper support-B, (item 4*) to lower support-B (item 3*) using the supplie hardware. **(Figure 1)**
2. Slide the width adjustment bar (item 2*) into support-A (item 1*) and tighten the hex bolt (item 603*) to secure it. **(Figure 2)** Slide the other end of the bar into support-B (items 3&4*) and tighten the hand knob to secure it's position. **(Figure 3)**
3. The telescoping legs (items 5&6*) are interchangeable, and may be used in either support A or B depending upon the application. **(Figure 4&5)**
4. The engine holders (items 9&10*) may be mounted to the rotery bracket (item 8*) or the fixing bracket (item 7*) depending on the configuration of the motor being mounted **(Figure 5)**

NOTE: *Mounting bolts are not supplied with this engine stand due to the numerous configuraions possible. For mounting hardware, use the stock engine mount bolts from the motorcycle, or other such equivelents.*

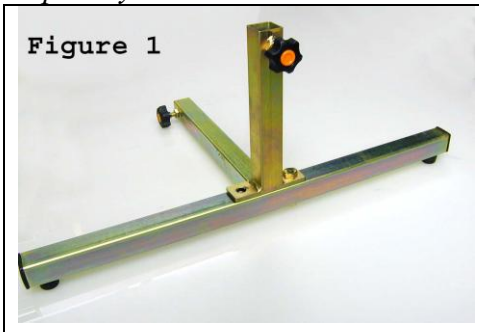
*** Refer to the parts diagram.**

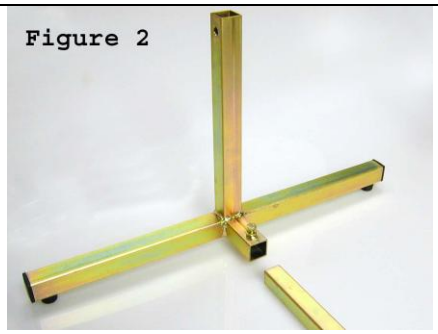
Mounting an Engine

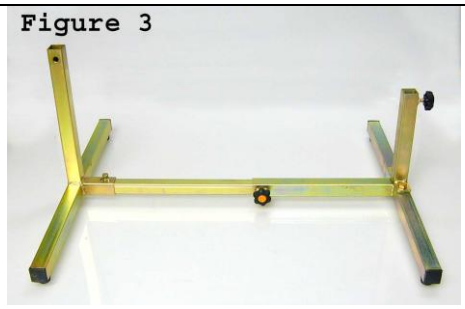
For ease of mounting, have a second person help lift and position the engine onto the stand.

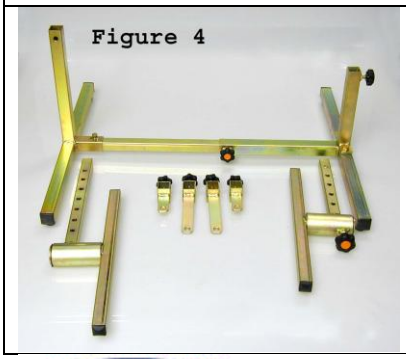
1. For best results, secure the rear of the engine first by sliding the holders into position on either side of the mounting holes and insert the mounting bolt(s). Secure the holders by tightening the adjustment knobs.
2. Pivot the front of the engine into position and slide the holders into positionand insert the mounting bolt(s)

NOTE: *For best stability, adjust the engine so the weight is evenly distributed on each side of the pivot and fixing brackets. All metric V-twin engines require the use of additional brackets for mounting*.* ***(Figure 6)*** *Sold separetly #37-9353* *** Refer to instructions with brackets.**

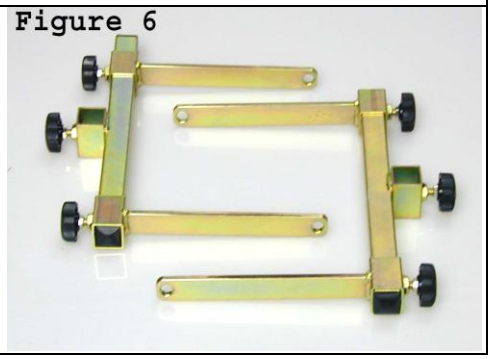












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